



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T103316-101-113
Job Sheet 175853



Part No: RB T103316-101-113

Job Qty: 8 ea

DAS
21
9-89

Part Name: Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG T103316 Rev 2 IPP Rev A 18.03.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet2		DL 18/05/01
110	Waterjet	6 pcs	4/23/18	4/23/18	0.00	0.60	Waterjet 2 OMAX		DL 18/05/01
120	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-2		DL 18/05/01
130	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC8-6		38
140	Small Fab	6 pcs	4/24/18	4/24/18	0.00	0.60	Small Fab-4		38
150	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC5		AUG 17 2018
160	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-1		AUG 20 2018
170	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21		AUG 20 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary
140 - 1-Form as per DWG.

DAS
21
9-89

AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M301S19GA	301 SS Sheet 1/2 Hard (.040)	.2040 sf (.034 ea)	100-Start up Operation	
				Allocated 0

Dart.Gagnon.Michelle



Container No: S068684



Part: RB T103316-101-113
Job No: 175853
Serial No/Rate

Serial No/ Batch: S068684

Revision: 2
Inspector:

Revision:
Inspector:

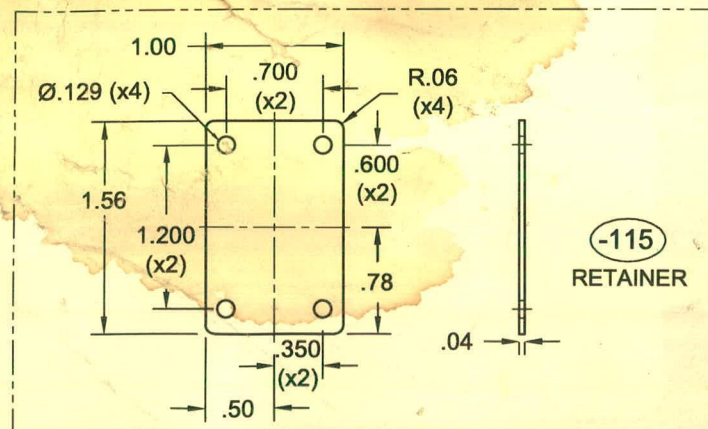
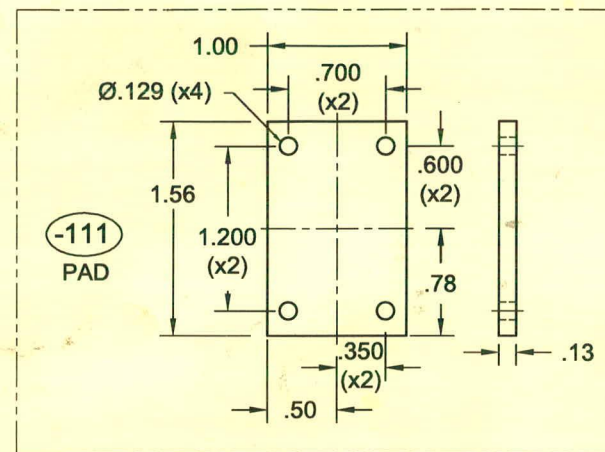
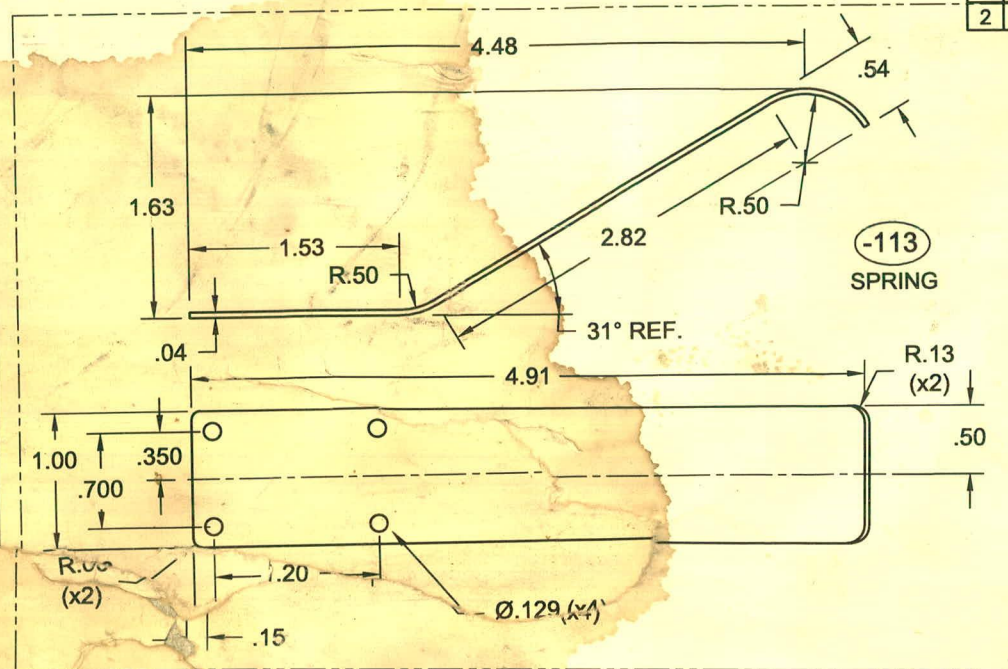
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Date: 05/05/18

STOS 7 300A

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	ADDED .03 TO SPRING LENGTH, WAS 1.50, NOW 1.53. TO CLEAR PAD EDGE WHEN ASSEMBLED.	8/19/10	WP
1A	CORRECTED -111 & -115 DIM. FROM 1.50 TO 1.56 WAS DIMENSIONED TO CENTER OF R.06. CORRECTED T/N FROM RB T103316 TO RB T103316-101.	1/7/13	RJC
2	-113 & -115 CH'D MATERIAL WAS 303/304 IS 301 HALF HARD.	1/14/14	RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175853
APR 11 2018

ASSY QTY	QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-111	1	PAD	6061	1/8 x 1 x 1-1/2	
			-113	1	SPRING	301 HALF HARD	.04 x 1 x 6-3/8	
			-115	1	RETAINER	301 HALF HARD	.04 x 1 x 1-1/2	
ASSY #								

RED BARN MACHINE TITLE TRIM TAB GAUGE PARTS DWG NO. RB T103316-101-111 thru 115 REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D. Mail</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 406
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-19-10 SHEET 1 of 1

